

Date: Tuesday, 12/5/2006 8:16:32 AM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : RING
<b>Job Number</b> : 29791B	
<b>Estimate Number</b> : 10395	
<b>P.O. Number</b> : <del>8</del> 1A	<b>Part Number</b> : D29685
<b>This Issue</b> : 12/5/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2968
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : <del>N/A</del> <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : B1
<b>Previous Run</b> : 29353B	<b>Material</b> : <del>N/A</del>
<b>Written By</b> : <u>JA</u>	<b>Due Date</b> : 12/23/2006
<b>Checked &amp; Approved By</b> : <u>JA 06 12 05</u>	<b>Qty:</b> <u>108</u> <b>Um:</b> <u>60</u> <b>Each</b>
<b>Comment</b> : Est:C 03.04.11 Reformat; Incorporated D2968-1/-5 KJ/RF	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M4130NT3000W500	4130 Tube 3"ODx.5"W
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**Comment:** Qty.: 0.0587 f(s)/Unit Total : 3.5217 f(s)

Material: AISI 4130 Ø 3.00 .500" WALL " Bar

(M4130N-R0.750)

Batch: M102020

Identify AS D2968-1

MS 06/12/19 108

2.0	MORI SEIKI	MORI SEIKI CNC LATHE LARGE
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**Comment:** MORI SEIKI LATHE

1-Turn Blank as per Folio FA049 and Dwg D2968

2-Deburr, no sharp edges

MS 06/12/19 108

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

MS 06/12/19 108

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

BC 06-12-12 108

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: S1397

ES 06/12/14 (106)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 04/12/14  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 12/5/2006 8:16:33 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RING

Job Number: 29791B

Part Number: D29685

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



106

Comment: FINAL INSPECTION/W/O RELEASE

FD 06/12/14

Job Completion



U 06/12/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

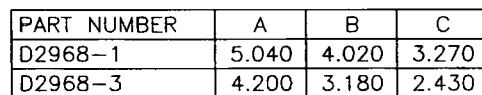
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

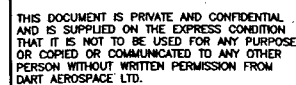
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries





SHOF COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 24791B



TOLERANCES ARE PER PART QSI 018 UNLESS OTHERWISE NOTED

B	00.05.31	R0.125 AND R0.210 WERE 0.060 x 45°	
A	00.03.07	NEW ISSUE	
DESIGN #	DRAWN BY R	<b>DART</b>	DART AEROSPACE LTD. HAMPSHIRE, ONTARIO, CANADA
CHECKED #	APPROVED #	DRAWING NO. D2968	REV. B SHEET 1 OF 1
DATE 00.05.31		TITLE TOW RING	SCALE 1: